



# Geon™ Vinyl Flexible R2495A

## Flexible Polyvinyl Chloride

### Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• UV Stabilizer		
Features	• Low Gloss	• UV Absorbing	
Uses	• Automotive Bumper • Hose	• Profiles • Tubing	
Forms	• Pellets		
Processing Method	• Extrusion	• Profile Extrusion	

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.45	1.45	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>2</sup> (Break)	200 psi	1.38 MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	280 %	280 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore A, 15 sec)	82	82	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-4.00 °F	-20.0 °C	ASTM D746

### Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	355 to 365 °F	179 to 185 °C

### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Type IV, 20 in/min (510 mm/min)

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